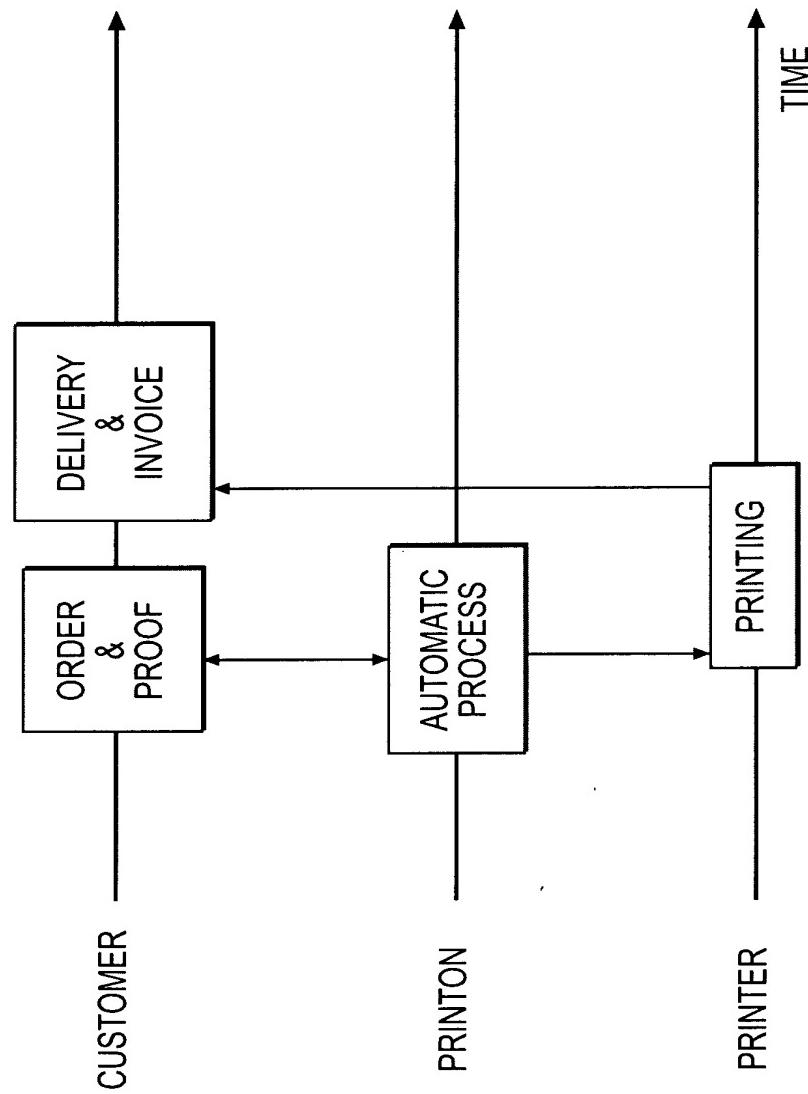


**FIG. 1**



THROUGHPUT TIME: 8 HOURS - 3 DAYS

**FIG. 2**